**Product Information**

**Construction**

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**Dow Corning® 1203 3in1 Primer**

**FEATURES**

- Improves adhesion of silicone sealants to many substrates
- Provides more uniform and stronger bonds
- Primer is suitable for Weathersealing and Structural Glazing applications

**BENEFITS**

- Cleaning and priming with only one material
- Traceability through UV lamp
- Optimizes adhesion of sealant to surface
- More rapid development of adhesion to surface

**APPLICATIONS**

- UV-traceable Cleaner and Primer for silicone adhesives and sealants

**TYPICAL PROPERTIES**

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales office or your Global Dow Corning Connection before writing specifications on this product.

<table>
<thead>
<tr>
<th>Test</th>
<th>Unit</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td></td>
<td>Colorless</td>
</tr>
<tr>
<td>Viscosity at 23°C</td>
<td>mPa.s</td>
<td>1</td>
</tr>
<tr>
<td>Flash point - closed cup</td>
<td>°C</td>
<td>27</td>
</tr>
<tr>
<td>Specific gravity at 23°C</td>
<td></td>
<td>0.84</td>
</tr>
</tbody>
</table>

**DESCRIPTION**

*Dow Corning® 1203 3in1 Primer* is used to improve adhesion and accelerate adhesion build-up of silicone sealants to various substrates. Additionally, it cleans substrate surfaces, so that no other cleaning is needed. In case of very dirty surfaces, additional cleaning with a cleaning solvent is necessary.

*Dow Corning 1203 3in1 Primer* contains a small amount of UV tracer. This allows tracing correct primer application by using a UV lamp. Please contact your Dow Corning representative to learn more about appropriate UV lamp features.

This product is recommended for professional users only. Dow Corning must approve all substrates and materials which are in contact with Dow Corning silicone sealants. Recommendations for primer usage will be made by Dow Corning based on test results.

**HOW TO USE**

For obtaining best results, the following steps should be followed on all surfaces except silicone rubber.

1. Thoroughly clean the surface by brushing away any loose material.* Joint surfaces must be dry and dust-free.

2. Pour a small amount of primer into a buffer container in order to avoid any contamination of fresh product in the original bottle. Replace and tighten the cap on the container immediately after dispensing the primer.

3. Pour a small amount of 3in1 primer from the buffer container onto a clean, dry, lint-free cloth and wipe with sufficient force all joint surfaces.

4. Immediately wipe dry with a separate clean, dry cloth.
5. Pour a small amount of Dow Corning 1203 3in1 primer from the buffer container onto a clean, dry, lint-free cloth and gently wipe a thin film on all joint surfaces.

6. Allow the primer to dry until all of the solvent evaporates. This typically takes 5 to 30 minutes depending on temperature and humidity. The optimal drying time for a specific area should be determined prior to use. As a general rule, drying times of more than 4 hours at normal temperatures and humidity should be avoided.

7. For quality assurance, it is possible to use a UV lamp to trace the correct application of the primer. The UV-tracer will be visible for some days and will automatically disappear with time.

8. Apply silicone sealant from Dow Corning.

To avoid contamination and product deactivation, do not mix used materials into fresh or unused primer can.

*In case of very dirty surfaces additional cleaning with a cleaning solvent is necessary.

**TECHNICAL SERVICES**

Your Dow Corning contact details (e-mails):

- Technical inquiries: eutech.info@dowcorning.com
- Marketing: construction.marketing@dowcorning.com
- Quality Bond: qualitybond@dowcorning.com
- EHS inquiries: europe.ehs@dowcorning.com
- Reach inquiries: reachsupport@dowcorning.com

**HANDLING PRECAUTIONS**

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND MATERIAL SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE MATERIAL SAFETY DATA SHEET IS AVAILABLE ON THE DOW CORNING WEB SITE AT DOWCORNING.COM, OR FROM YOUR DOW CORNING SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CORNING CUSTOMER SERVICE.

**USABLE LIFE AND STORAGE**

When stored at or below 25°C in the original unopened containers, this product has a usable life of 12 months from the date of production.

This material must be stored in a warehouse suitable for flammable materials.

Containers should be kept tightly sealed when not in use.

**PACKAGING INFORMATION**

Dow Corning 1203 3in1 Primer is available in standard industrial container sizes. For details please refer to your Dow Corning sales office.

**LIMITATIONS**

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

**HEALTH AND ENVIRONMENTAL INFORMATION**

To support Customers in their product safety needs, Dow Corning has an extensive Product Stewardship organization and a team of Product Safety and Regulatory Compliance (PS&RC) specialists available in each area.

For further information, please see our Web site, dowcorning.com or consult your local Dow Corning representative.

**LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY**

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer’s tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

Dow Corning’s sole warranty is that our products will meet the
sales specifications in effect at the time of shipment.

Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

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